

A Trailer

[0001] This invention relates to a trailer for transporting a plurality of animals whereby ingress to the trailer of each animal is through a rear door and egress for the animal may be through a forward door such that an animal is not required to step backwards.

5

BACKGROUND OF THE INVENTION

[0002] Transportation of animals from one location to another location is often achieved by a trailer that is towed by a truck. Trailers that are large enough to transport several animals most often have additional space to store equipment associated with the care and use of such animals. In the 10 transpiration of multiple animals, it has been found that the stability of the trailer is enhanced when a uniform weight distribution of the animals occurs and more particularly when ramped stalls as disclosed in U.S. Patent 6,477,985 are created in the trailer. In a trailer with ramped stalls, animals are sequentially placed in the trailer through a rear door and moved to a stall 15 where a gate that is pivotally attached to one side wall is rotated and secured to a second wall. Animals may be loaded into the trailer until all of the stalls in the trailer are filled and the rear door thereafter closed. Once a destination is reached and it is desired to unload an animal, the rear door is opened and an animal must thereafter back out of the trailer as there is not enough space 20 for an animal to turn around. Since the animal can not see where it is stepping, an animal is often under stress and as a result the animal can become agitated. Over a period of time an animal may become accustomed to this type loading procedure but an animal may never completely overcome the stress associated in backing out of a trailer. This type trailer arrangement 25 is deemed undesirable should the rear door become damaged and unable to be opened by an operator. Fortunately, trailers may be equipped with a second door that is located adjacent a first or front stall. Unfortunately, this second door is only accessible to the front stall and while it is possible to remove an animal from this front stall animals in adjacent stalls can not exit 30 through this second door as the dividers can not be moved a sufficient

distance as an animal blocks the pivotal rotation necessary for a second animal to exit from the second stall through such second door.

[0003] It has been suggested that the stress caused by backing back an animal off a trailer could be solved through the use of a swivel tongue arrangement such as included in a trailer manufactured by Tongue Twisters. While the swivel tongue arrangement would allow an animal to be removed from the trailer by walking forward, it requires an operator to rotate the trailer with respect to the hitch while animals located in the trailer and this alone may induce stress in the animal. In addition, the swivel structure adds significant structural weight to the trailer.

#### SUMMARY OF THE INVENTION

[0004] A primary object of the present invention is to provide a trailer wherein each animal in a multiple animal trailer enters through a rear door and may exit through a front door.

[0005] According to this invention, a trailer has a floor with sidewalls that extend therefrom and a roof that is attached to the sidewalls to define an enclosed structure. The enclosed structure has a rear door that pivots on one of the sidewall to allow an animal to enter the floor and a forward door that is located in at least one of the side walls. The floor is divided into a plurality of stalls by gate assemblies. Each gate in the plurality of gate assemblies has first and second rollers that are respectively retained in first and second rails attached to the walls. Each gate is movable from a horizontal position adjacent the roof to a vertical position adjacent the floor after an animal enters the enclosed structure through said rear door to create a corresponding individual stall for the animal. When it is desired to unload an animal, the front gate and each gate thereafter is moved from the vertical position and returned to the horizontal position to eliminate the individual stalls so that an animal may exit from the enclosed structure through said forward door.

[0006] An advantage of this invention resides in a trailer having a plurality of separators that are moved from a stored horizontal position

adjacent a roof to a vertical position adjacent a floor to divide the interior thereof into a corresponding plurality of stalls for animals.

[0007] A still further advantage of this invention resides in a trailer wherein all animals may enter and leave a trailer by walking in a forward 5 direction.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0008] Figure 1 is a perspective view of a trailer having an interior divided by into stalls in a manner according to the principals of the present invention.

10 [0009] Figure 2 is a top view of the trailer of Figure 1 taken along lines 2-2;

[0010] Figure 3 is a plan view taken along lines 3-3 of Figure 2.

[0011] Figure 4 is a plan view taken along lines 4-4 of Figure 2 showing a gate in a vertical position.

15 [0012] Figure 5 is a plan view taken along lines 4-4 of Figure 2 showing a gate in a horizontal position.

[0013] Figure 6 is an enlarged view of an attachment for a curtain as illustrated in Figure 4;

20 [0014] Figure 7 is an enlarged view of a locking mechanism for the gate in a released position;

[0015] Figures 8 is an enlarged view of the locking mechanism of Figure 7 in a locked position;

[0016] Figure 9 is an enlarged view of a roller and rail arrangement for a gate; and

25 [0017] Figure 10 is an enlarged view of an alternate roller and rail arrangement.

#### DETAILED DESCRIPTION

[0018] Throughout this detailed description a same number may be used to identify a same component that is used in more than one location or 30 added to the number to more clearly describe a particular structural relationship of the component with another component.

[0019] Figure 1 is an illustration of a trailer 10 that could include the present invention for transporting a plurality of animals between one location and another location. Trailer 10 is designed to be towed behind a truck and also includes space for equipment associated with the use and care of such animals, most often such animals are horses. According to the invention and further illustrated in Figures 2, 3 and 4, trailer 10 is designed so that an animal will enter onto the floor 20 through a rear door 12, be retained in a stall 26 and will exit through either a side door 14a located on side 24 or an identical side door 14b located on side 22 near the front to the trailer. It is not necessary for the animal to step backwards out of a stall 26 as a gate 16 in a plurality of gate assemblies 16,16" • • • 16" sequentially located with respect to side door 14b is rotated from a vertical position to a stored horizontal position adjacent the roof 36 of the trailer 10 to remove a barrier that separates a stall 26 from the side door 14b. In removing an animal from the trailer, the animal does not have to step backwards off a trailer through a rear door as an animal can see where it is stepping as it is moving forward out of the trailer through side door 14b.

[0017] In more particular detail, the trailer 10 is defined by an enclosed structure having a floor 20 with first 22 and second 24 sidewalls that extend therefrom with a roof 36 attached to the sidewalls. The rear door 12 is made up of a first section 12a and a second section 12b. The first section 12 is pivotally attached to the first side wall 22 and the second section 12b is pivotally attached to the second 24 side wall. The latch 13 for the rear door 12 is opened and portion 12b opened for an animal to step onto floor 20 as illustrated in Figure 5. The floor 20 may thereafter be divided into a plurality of stalls 26,26"• • • 26" by ramped gate assemblies 16,16" • • • 16" which are moved from a stored horizontal location adjacent roof 36 to a vertical position with respect to floor 20. Each gate 16 in the plurality of gate assemblies 16,16" • • • 16" is connected to a first rail assembly 70 that is attached to the first side wall 22 and a second rail assembly 70' attached to the second side wall 24 as illustrated in Figure 2.

[0018] Each gate 16 is the plurality of gate assemblies 16, 16" • • • 16" is defined by a rectangular frame 30, see Figures 2 and 4, with a first 32 and second 32' bearing located on a first side 34 and third 38 and fourth 38' bearing located on a second side 40. The first 32 and second 32' bearings 5 extend from frame 30 and are located in perpendicular alignment with the first side wall 22 while the third 38 and fourth 38' bearings extend from frame 30 and are in a perpendicular alignment with the second wall 24. A roller 42, as illustrated in Figure 9, has a cylindrical head 44 and a shaft 46. Shaft 46 for a roller 42 is respectively retained in each of the first 32, second 32', third 38 10 and fourth 38' bearing surfaces and retained therein by a snap ring 48 that is located in groove in the shaft 46 while the cylindrical head 44 is designed to be retained in one of the first 70 and second 70' rail assemblies. A first pad 50, see Figure 4, is located along a first side 52 while a second pad 50' is located along a second side 54 of frame 30. Each pad 50, 50' substantially 15 extends the entire length of the frame 30 and covers any sharp exposed edges that may harm an animal that may come into contact with the rectangular frame 30. Frame 30 may be equipped with a locking mechanism 56, 56' to retain the frame 30 in a fixed position with respect to the floor 20 or roof 36.

20 Locking mechanism 56, 56' is best illustrated in Figures 7 and 8 and includes a first T-shaped plunger 58 retained in openings 59, 59', a lever arrangement 63 pivotally attached to the frame 30 and a spring 61. Spring 61 acts on lever 63 to urge a projection 65 on the lever 63 toward plunger 58. A key or snap ring 53 is attached to plunger 58 to retain and limit the 25 movement of the plunger 58 in an opening 17 in the continuous rail 78. A first locking mechanism 56 is located the first side 34 and a second locking mechanism 56' is located on the second side 40, see Figure 4. In a retracted state, the T-shaped plungers 58, 58' are moved such that key 53 engages a wall 30', see Figure 7, and projection 65 on lever 63 engages plunger 58 30 such that a spring 61 is compressed and respective ends 75, 75' respectively on plungers 58, 58' are moved and held in a position that is equal to or less

than a length between the first side 34 and the second side 40 to create a gap with respect to the first and second continuous rails 78,78'.

[0019] The structure of the first rail assembly 70 and the second rail assembly 70' are identical and located on opposite sides of the floor 20 with a 5 first vertical section in each rail assembly being located at a different distance from the rear door 12 of the trailer 10. The specific structure of the first rail assembly 70, as best illustrated in Figures 3 and 9, and described herein equally apply the second rail assembly 70'.

[0020] The first rail assembly 70 is attached to the first side wall 22 and 10 includes a plurality of vertical sections 72,72' • • • 72" that are connected to a plurality of horizontal sections 74,74' • • • 74" by splitter Y shaped splitters 76,76" • • • 76" to define a continuous rail 78. A second rail assembly 70' is attached to the second wall 24 in a manner such that the first vertical section 72 of the first rail assembly 70 and the first vertical section of the second rail 15 assembly 70' offset from each other with respect to rear door 12 to thereafter define a ramp relationship between the plurality of gate assemblies 16,16" • • • 16", as illustrated in Figure 2. A first roller 42, of the type shown in Figure 9, is located in the first bearing 32 on a first corner on the first side 34 and a second roller 42' is located in the second bearing 32' on a second corner on 20 the first side 34 in each gate 16. The first roller 42 and second roller 42' are retained in one of vertical sections 72,72" • • • 72" of the first rail assembly 70. Similarly, a third roller 42 is located in the third bearing 38 on a first corner on the second side 40 and a fourth roller 42 is located in the fourth bearing 38' on a second corner of the second side 40. The first roller 42 and 25 second roller 42' on the second side 40 are retained in a corresponding vertical section of the vertical sections 72,72" • • • 72" of the second rail assembly 70' attached to the second side wall 24 such that each gate 16 is located at a ramped angle with respect to the floor 20. The plurality of rollers 42 attached to the first 34 and second 40 sides of the rectangular frame 30 move in the continuous rails 78,78' as a gate 16 is moved between the horizontal and vertical positions. Each 16 gate in the gate assemblies 16,16" • • • 16" has a vertical position where it is stored adjacent roof 36 and a

horizontal position where it is perpendicular to the floor 20 to define one of the individual ramped stalls 26, 26' • • • 26" within the enclosed structure.

[0021] Each vertical section in the plurality of vertical sections 72,72" • • • 72" of the continuous rails 78,78' are surrounded by a substantially U-shaped guide 80. Each guide 80, see Figures 3 and 9, has a base that is attached to the side wall of the trailer 10 and first 82 and second 84 arms that extend a distance from the base such that the first 34 and second 40 sides of frame are located between the first 82 and second 84 arms. A first gap 86 is defined between arm 82 and wall 52 of rectangular frame 30 and a second gap 88 is defined between arm 84 and wall 54 of rectangular frame 30. Gaps 86 and 88 have a sufficient dimension to allow rollers 42 to move within the continuous rails 78,78' without binding but are designed such that any lateral forces that may be applied to the rectangular frame 30 is carried into one of the arms 82 or 84 without introducing stress to a corresponding bearing 32.

[0022] A resilient bumper or block 81 is attached to the bottom of each U-shaped guide 80 and engages a rectangular frame 30 when the frame is in the vertical position to absorb noise.

[0023] For some applications, the roller 42 illustrated in Figure 9 may be replaced by a roller 142 as illustrated in Figure 10. Roller 142 is defined by a cylindrical head 144 that is retained on a shaft 146 that is screwed into a conical nut 148 located in a tubular section of the rectangular frame 130. Shaft 146 is stationary and cylindrical head 144 rolls on both shaft 146 the rail. It is also envisioned that the threaded section on shaft 146 could be smooth and the roller 142 retained in a bearing by a snap ring located in a groove in the shaft 146. When rollers 142,142' are attached to the rectangular frame 130, gaps 186 and 188 are defined between arms 182 and 184 of a U-shaped guide 180 and as a result the rectangular frame 130 may move within a rail without binding. However, any lateral forces that may be applied to the rectangular frame 130 are carried into a side wall and would not damage rollers 142,142'.

[0024] Frame 30 of each gate 16 has a substantially rectangular shape with a height of between 2 and 3 feet and a width greater than the width of floor 20. When a gate 16 is located in a vertical position there is a space of about 4 feet between the top of the gate and roof 36 and as a result an animal located in a stall 26 may easily turn its head and touch or contact an animal in an adjacent stall. In order to reduce contact and separation, a curtain 300 of a type illustrated in Figures 4 and 6 may be installed between the stalls 26. The curtain 300 has a top member 302 that is attached to roof 36 and a bottom member 304 that resiliently retains a roller. A clip 306 attached to the bottom member 304 is designed to be connected to loop 29 on the frame 30 to further separate one stall from another stall.

#### Method of Utilization of the Trailer

[0025] When an operator desired to transport a plurality of animals from one location to another, trailer 10 is connected to a tow vehicle and moved to a location to load animals. Section 12b of the rear door 12 is opened and at this time all of the gate assemblies 16, 16" • • • 16" are stored in a horizontal position adjacent roof 36 as illustrated in Figure 5. A ramp, not shown, is attached to floor 20 and an animal is led onto floor 20 to a position adjacent the front of the trailer 10. The T-shaped plungers 58, 58' on the locking mechanisms 56 on the first gate 16 are moved such that ends are correspondingly moved out of openings 17, 17' in the first and second continuous rails 78, 78'. Thereafter, the first gate 16 is moved from the horizontal position to a vertical position in the first vertical sections 72 of the first and second continuous rails 78, 78' to define a first stall 26 such that a ramped partition is created between walls 22 and wall 24. When the bottom of the frame 30 of the first gate engages the rubber bumpers 81 on guides 80, 80', the T-shaped plungers 58, 58' are moved and projections 65, 65' of levers 63, 63' are resiliently urged into corresponding grooves 57, 57' to retain ends 75, 75' that are now located in openings 17, 17' in a vertical section 72 of the continuous rails 78, 78' to lock the first gate 16 in the vertical position. The bottom 304 of curtain 300 is pulled down from the roof 36 and clips 306 attached to loops 29 to complete the separation of stall 26 from the remaining

space on floor 20. This process is repeated to create remaining stalls 26' • • 26" to transport a desired number of animals.

[0026] When an operator arrives at a desired location, the side door 14b is opened and after attaching a ramp, not shown, to the floor 20, the 5 operator steps onto the floor 20 through either side door 14a or 14b and after untying the animal from stall 26 would lead the animal out of the floor 20 through a side door 14a or 14b. The animal is always moving in a forward manner and can always see where it is stepping and a result does not become scared of getting off the trailer 10. After the animal is removed from 10 a stall 26, an operator reenters the floor floor 20 and after moving the T-shaped plungers 58,58 of the locking mechanisms 56,56' in a subsequent gate 16 to a released position to respectively move ends 75,75' out of openings 17,17' in a vertical section 72, a force is applied to move this subsequent gate 16 from the vertical position to a horizontal position adjacent 15 roof 36. T-shaped plungers 58,58 are moved such that ends 75,75' are now located in openings 19,19' in a horizontal section 74 of the continuous rails 78,78' to retain this gate 16 in a fixed position adjacent roof 36.

The Y-shaped splitters 76,76" • • • 76" allows a gate 16 to be stored in adjacent for and aft horizontal sections 74,74' in the continuous rails 20 78,78', which ever is easier and would not scare an animal through the movement of an object above its head. In any case, a subsequent stall 26' is opened to the side doors 14a and 14b and an animal after being untied from wall 22 is lead out of floor 20 by walking forward. This process of eliminating 25 the stalls 26,26' • • • 26" continues until all of the animals are removed from the floor 20 and an interior created as illustrated in Figure 5 with all of the gate assemblies 16,16" • • • 16" stored adjacent the roof 36.

[0027] In conclusion, by moving the gate assemblies 16,16" • • • 16" from a vertical position a stored horizontal positions, an animal may enter and exit the trailer 10 by always walking in a forward direction and as a result the 30 animal is no subjected to stress associated with the backing of an animal off a trailer.